

The logo for BluMEP, featuring the company name in a bold, white, sans-serif font enclosed within a white rectangular border. The background of the entire image is a blue-tinted photograph of industrial machinery, showing large rollers and pipes.

# BluMEP

The starter engine of prefabricated  
MEP modules in Portugal

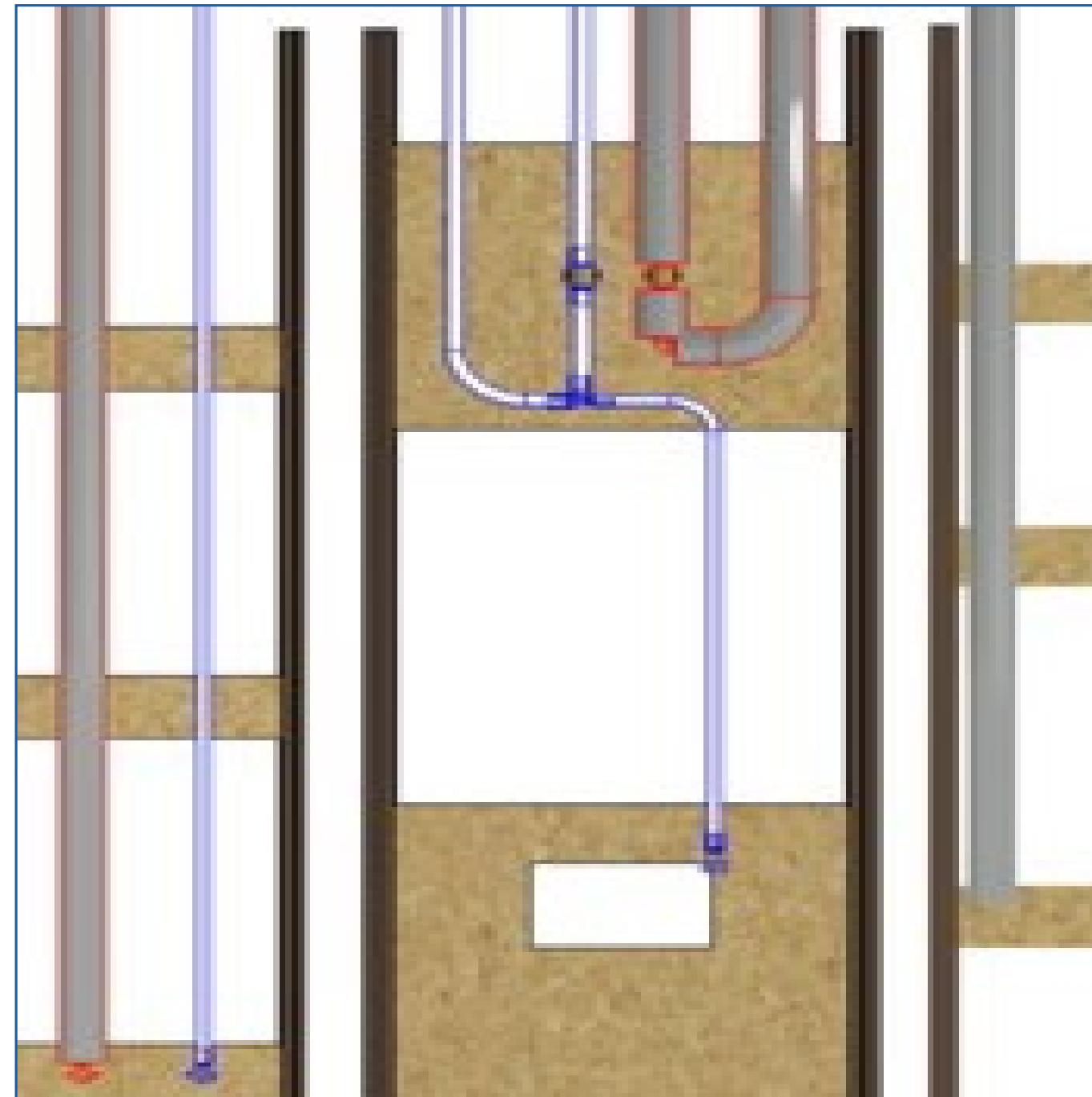
**“You can use an eraser on the drafting table  
or a sledgehammer on the construction site.”**

– Frank Lloyd Wright

# BluMEP Products



**1.** DHW System



**2.** Infrastructured Plates



**3.** MEP Racks



# DHW System

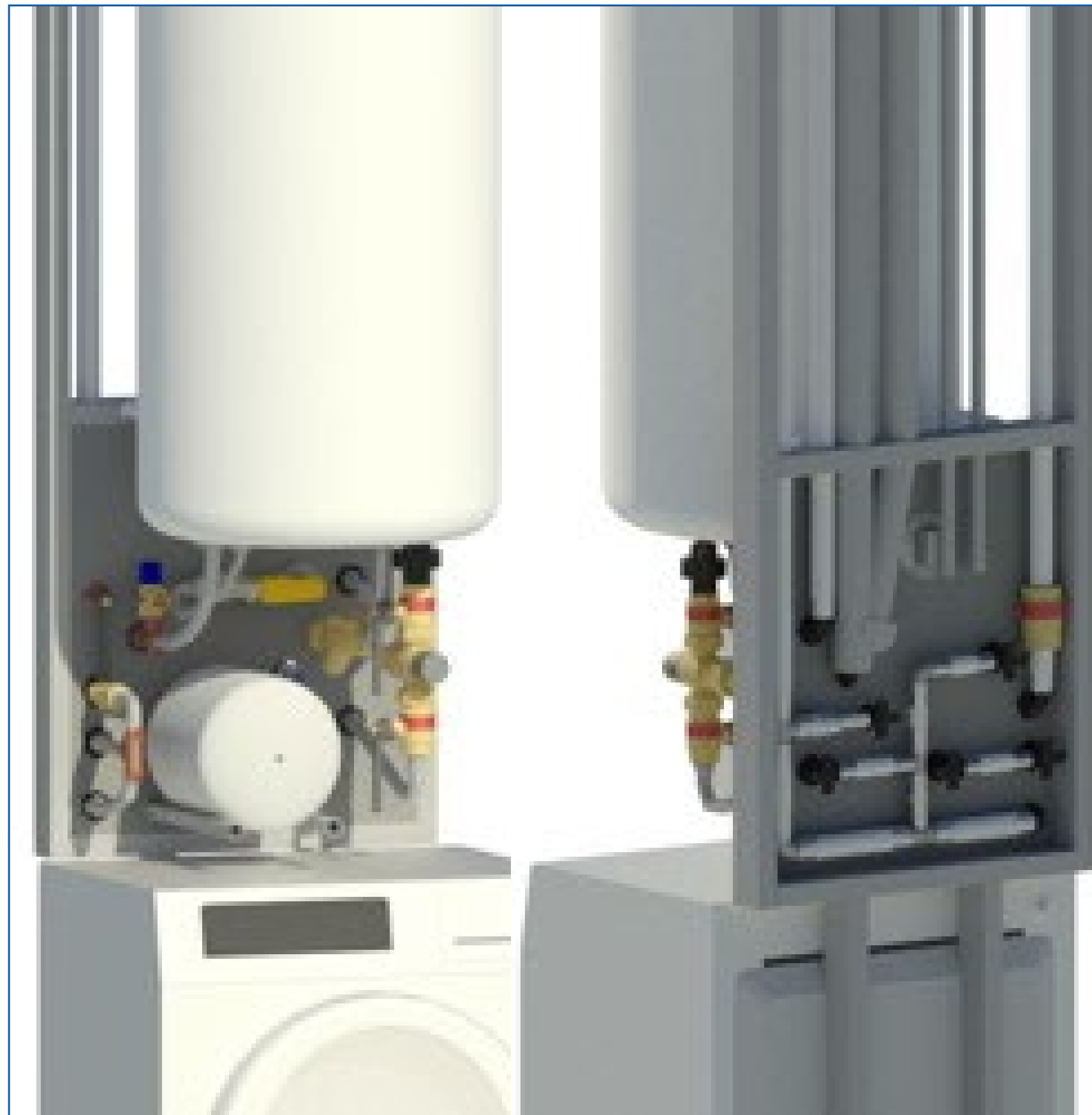


# DHW System

A Domestic Hot Water (DHW) System delivers hot water to fixtures used by people at the sink, shower, tub and any other appliance where water may contact humans. This prefabricated product could be implemented on housing or hospitality clients.



# DHW System



**Fig.1** - A Domestic Hot Water (DHW) System delivers hot water to fixtures used by people at the sink, shower, tub and any other appliance where water may contact humans.

2

**Infrastructured Plates**

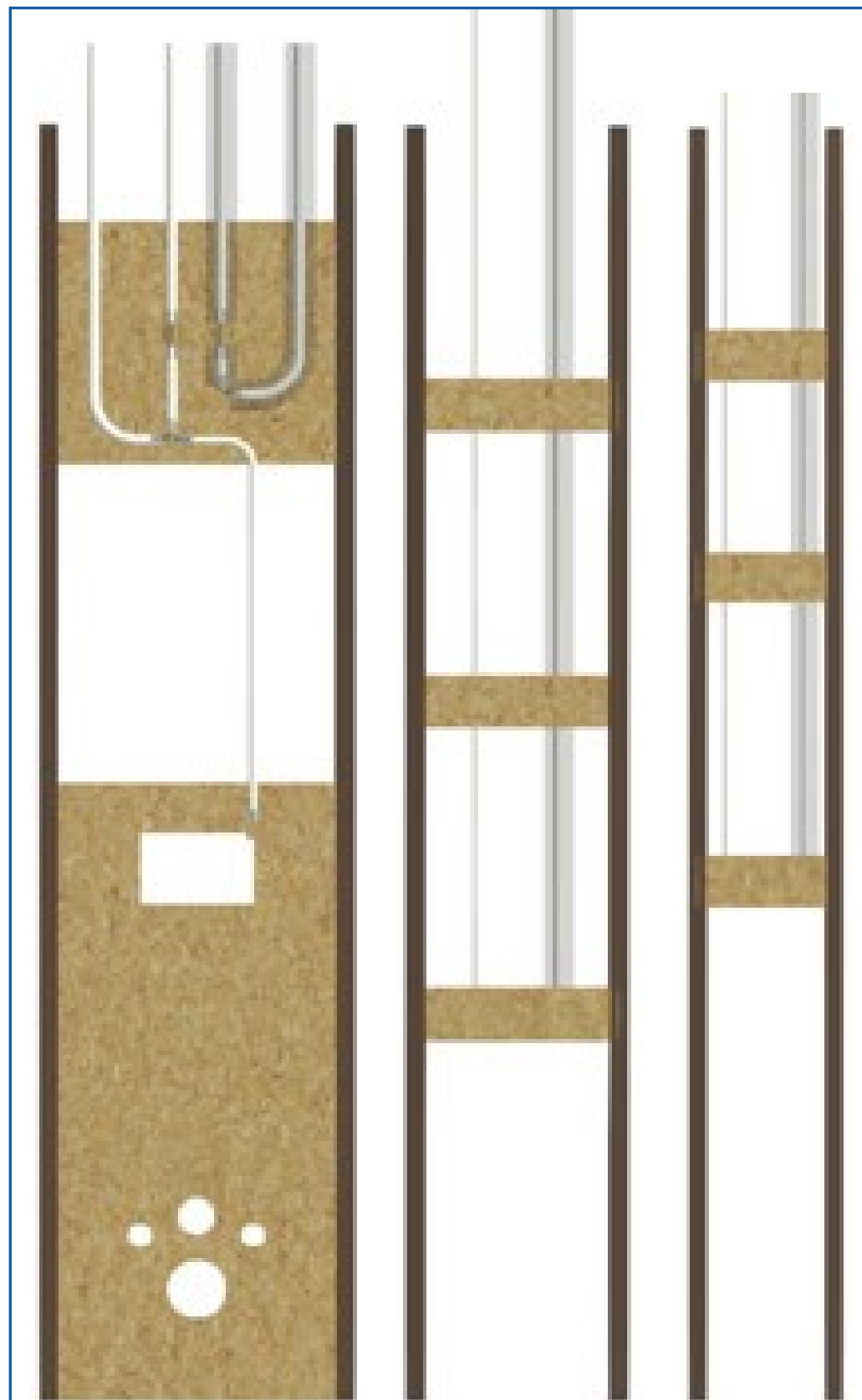
# Infrastructured Plates

With this prefabricated solution it's possible to industrialize the assembly of the mechanicals/electrical infrastructures offsite.

After finished and tested, it could be integrated in the prefabricated bathrooms of Blufab or assembled onsite, easily, saving precious time.



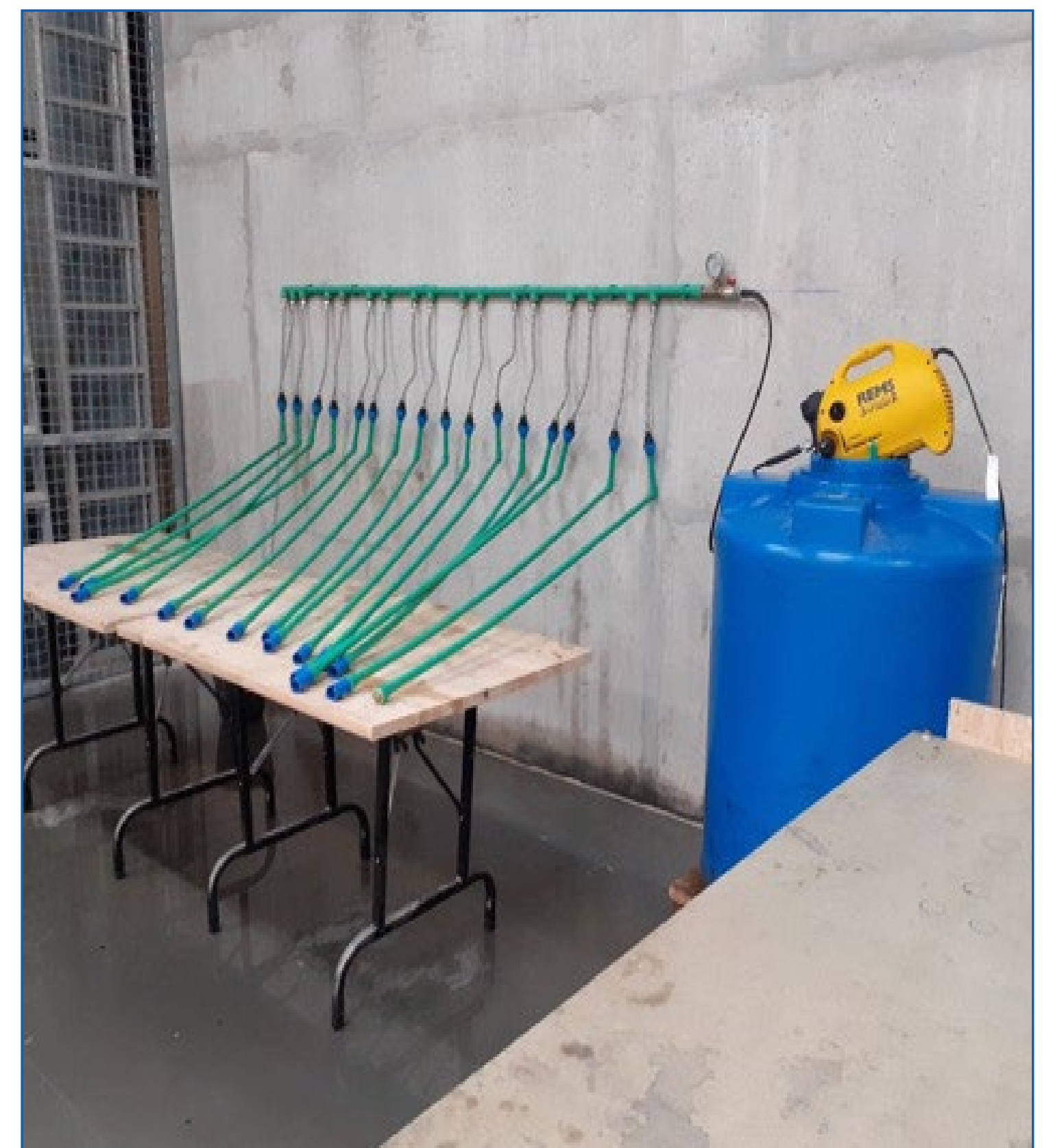
# Infrastructured Plates



**Fig.2** -Infrastructured plates Revit Model



**Fig.3** -Hydraulic infrastructure plates on the infrastructure walls on site



**Fig.4** -Piping and accessories test bench.

3

**Multi-trade MEP Racks**

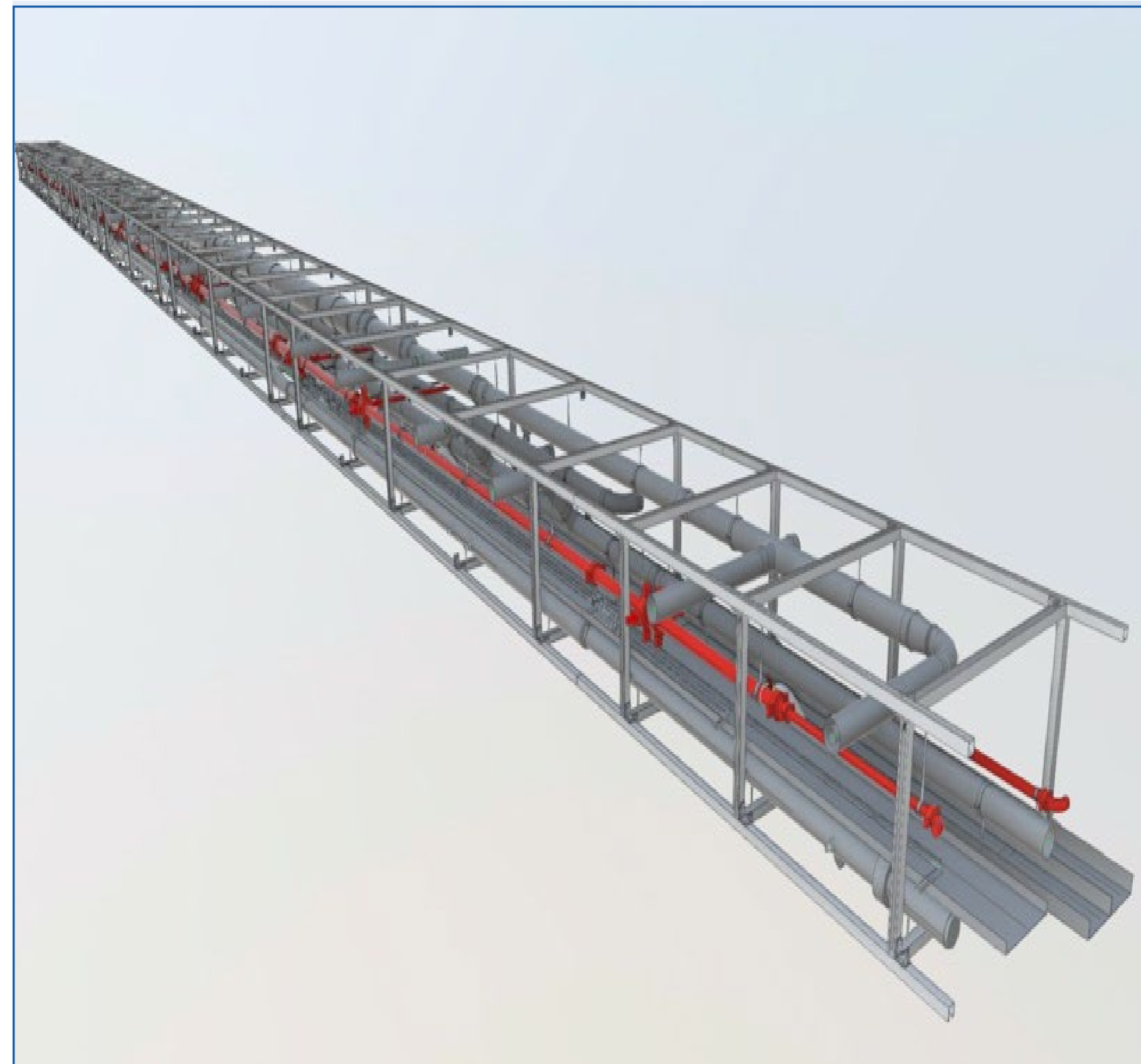
## Multi-trade MEP Racks

When there is a concentration of MEP infrastructures, it's possible to introduce the Rack solution.

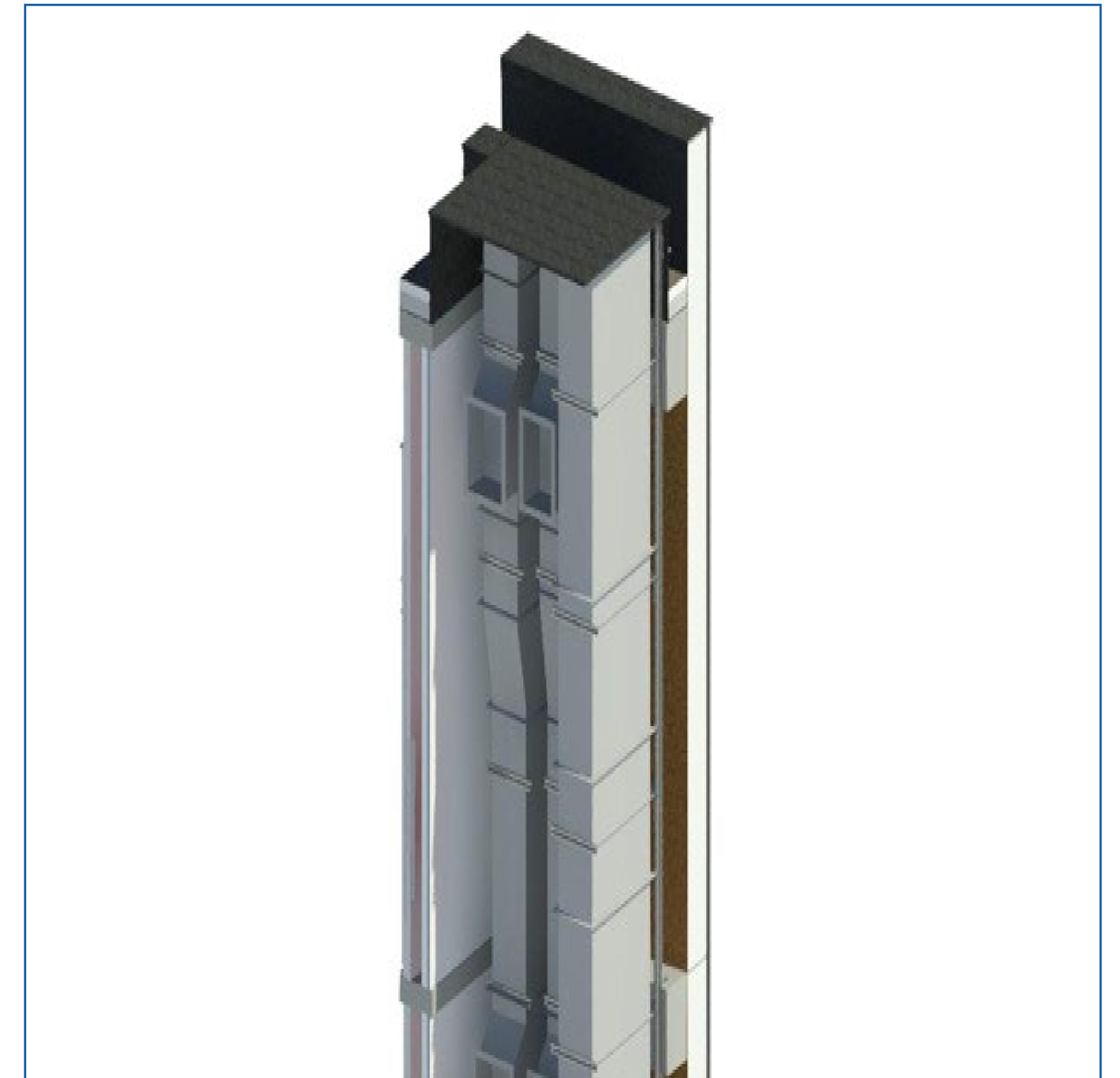
With this solution, it's possible to avoid conflicts between the MEP installation companies, when the respective onsite work is being executed – the compatibility of all infrastructure and architecture was already considered, when the model of the rack was planned.



# MEP Racking Types



Horizontal Racks



Vertical Racks

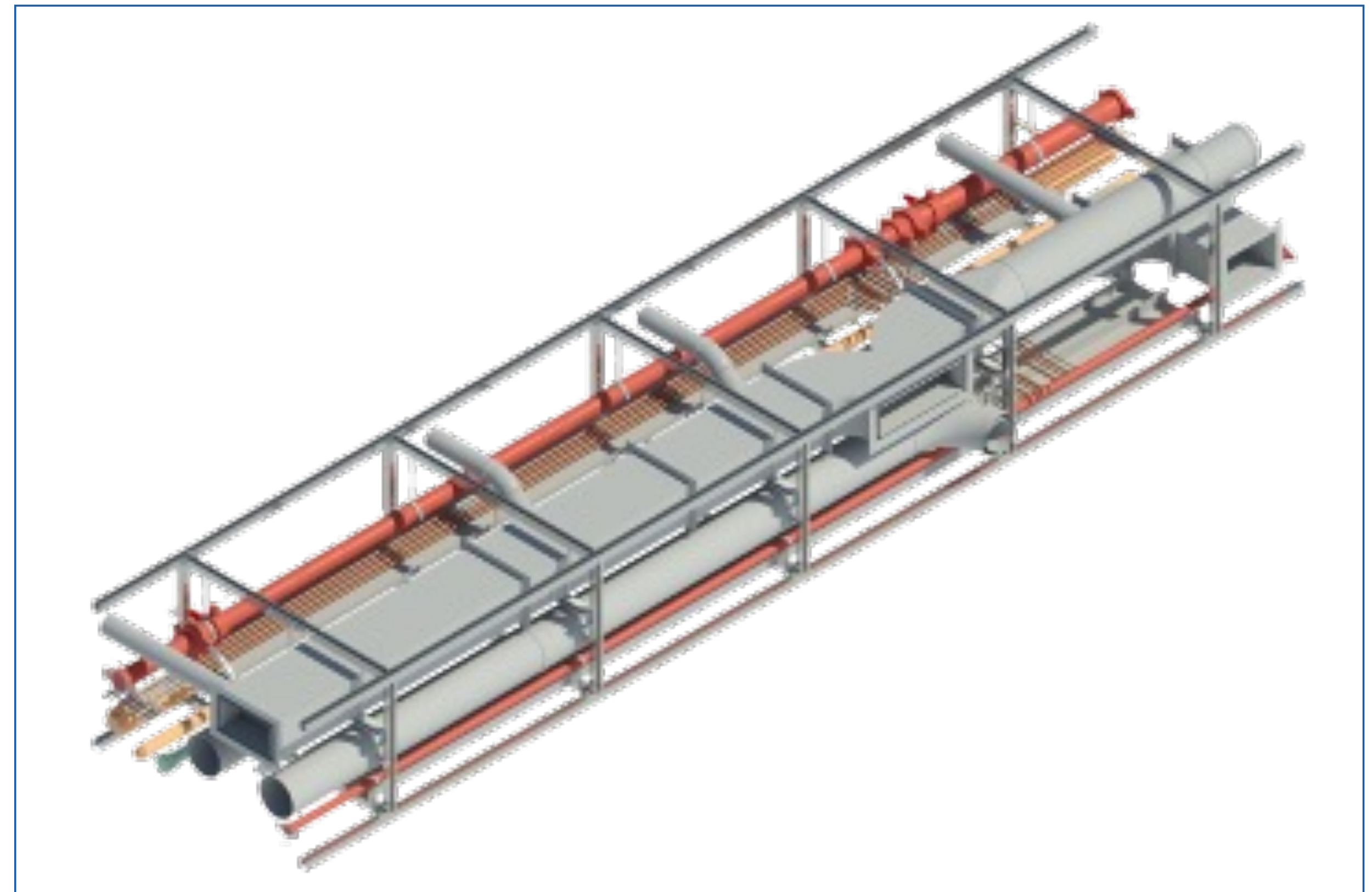
# Multi-trade MEP Racks

**M E P**



Mechanical    Eletrical    Plumbing Systems

- MEC:** ventilation systems;
- MEC:** refrigeration system;
- HID:** hot and cold water supply system;
- HID:** fire protection system;
- ELE:** electrical cable tray.



**Fig.5** -MEP rack containing all the systems and subsystems that make up the MEP specialties.

# MEP Racks Phases

01

Previous  
Analysis

02

Bim  
Modeling

03

Manufacturing  
drawing and  
BIM, BAM, BOM

04

Fabrication

05

Transportation

06

Installation

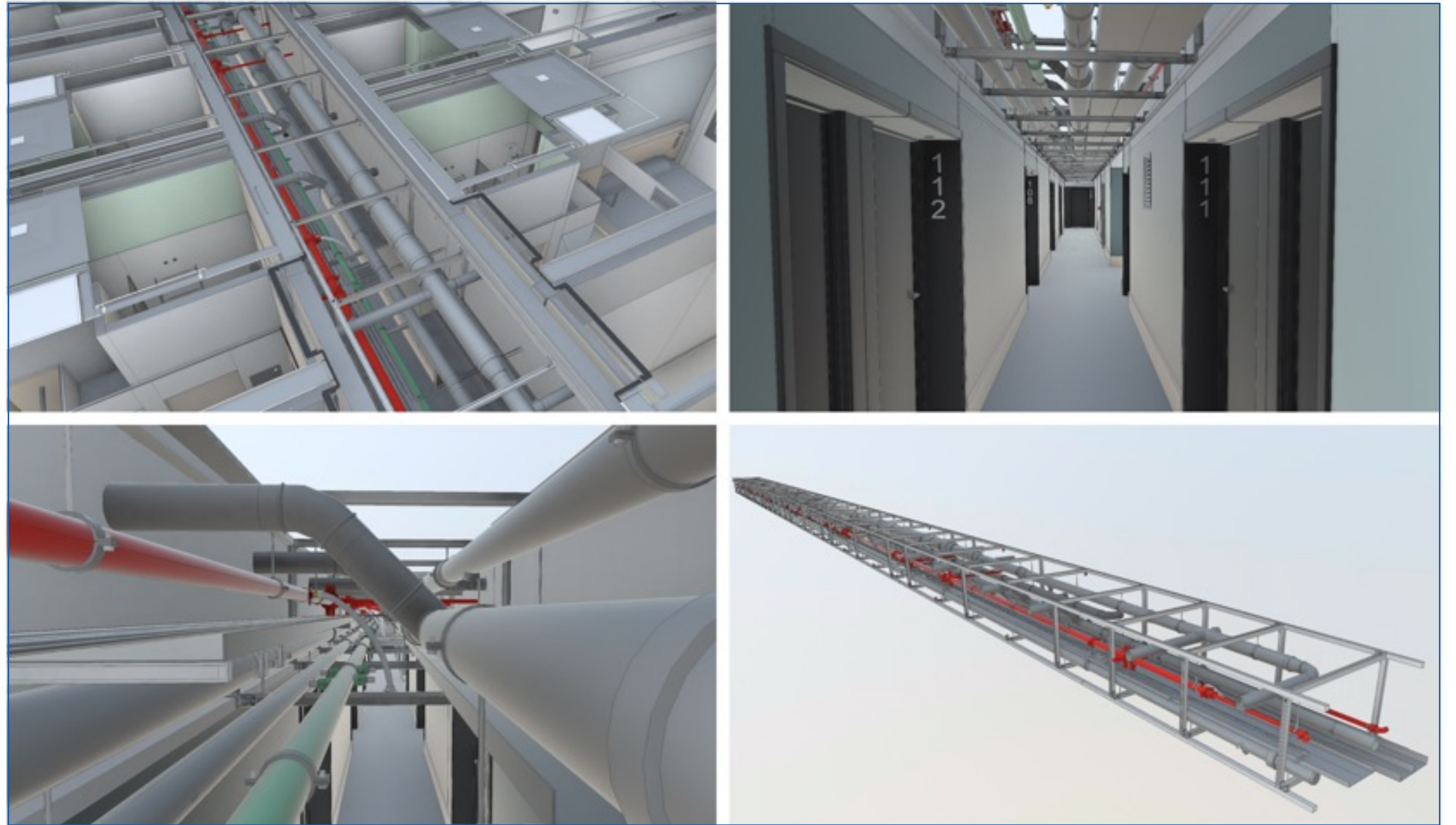
# 01. Previous Analysis

In this early stage, it's possible to analyze what prefabrication solutions can be implemented in the project – client with consulting and construction companies should be involved.



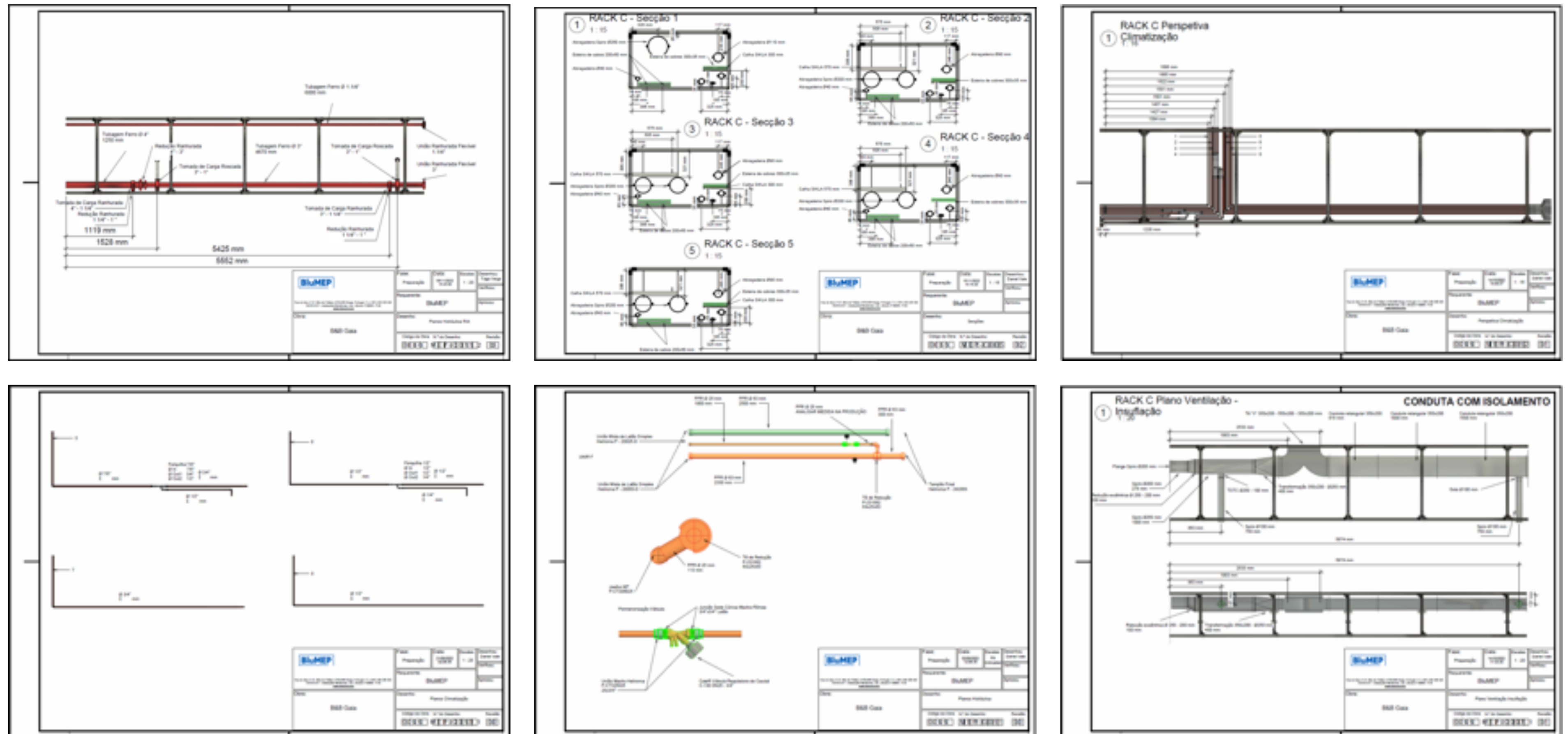
**Fig.6** -BIM collaboration process allows one to share relevant and accurate information with other people, such as designers, managers, stakeholders, and so on.

## 02. BIM Modeling



**Fig.7** - Details of the incorporation of the horizontal racks in the architecture.

# 03. Manufacturing Drawing and BIM, BAM, BOM



**Fig.8** – Manufacturing drawings of different rack systems.

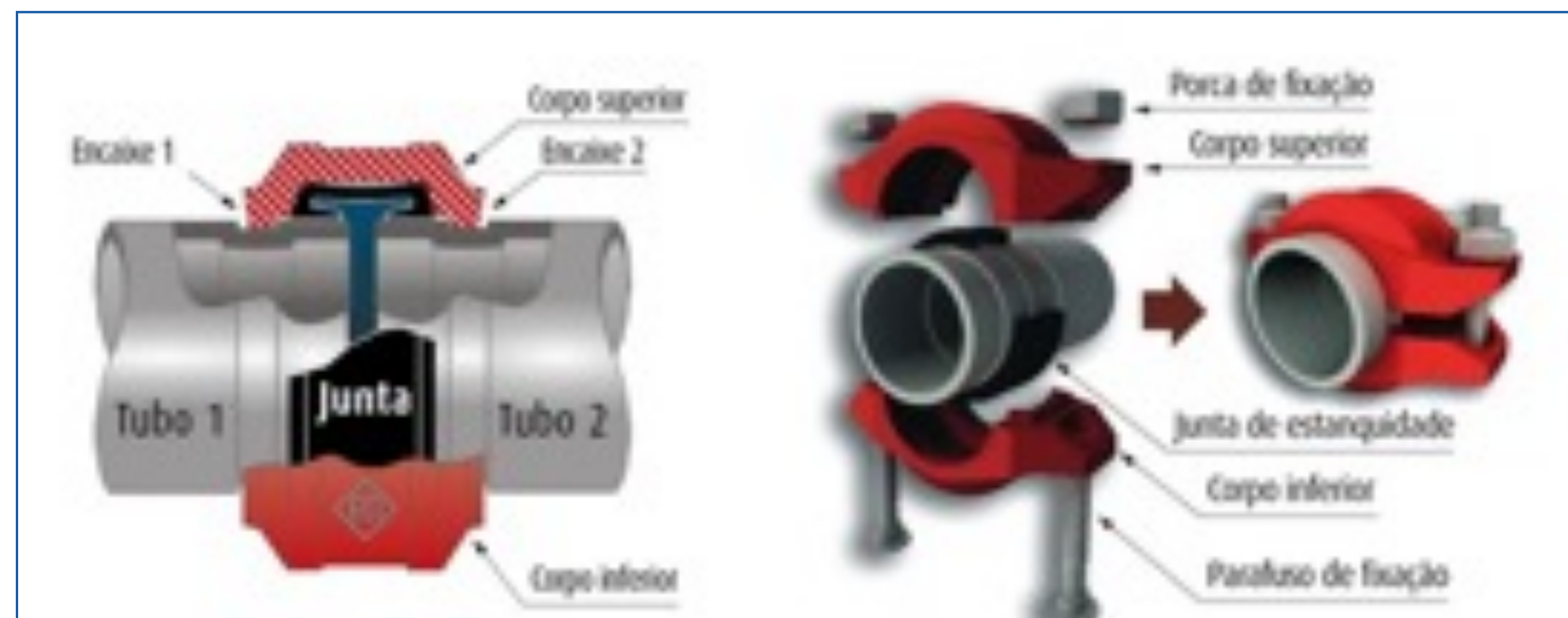
## 04. Fabrication



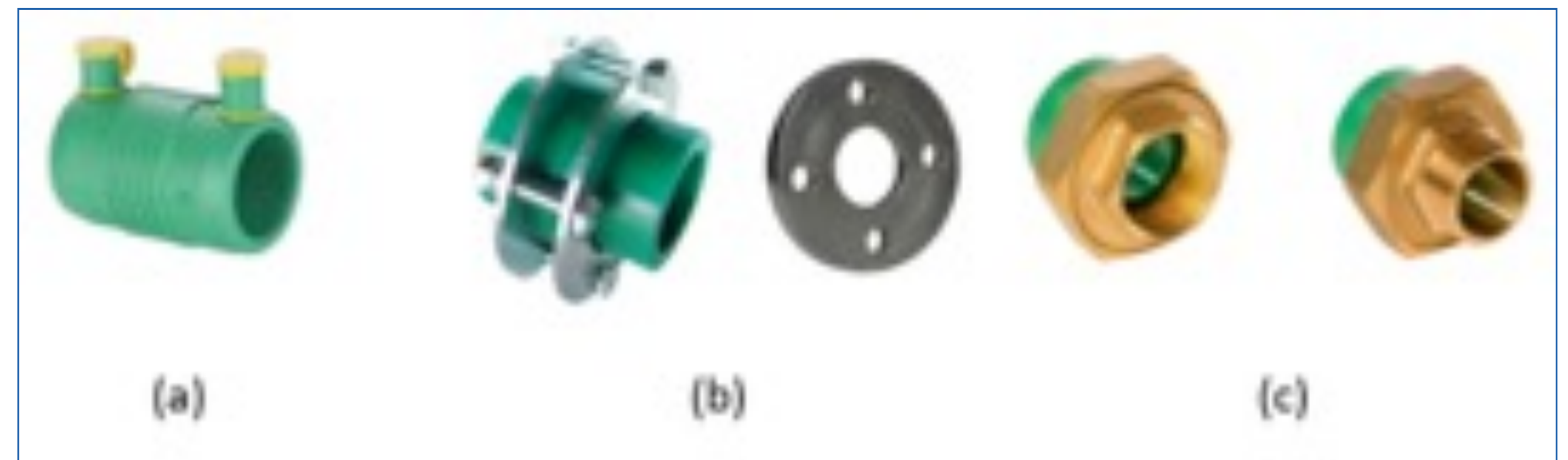
**Fig.9** - Pipes, cable tray and ducts already assembled on the rack structure.



# 04. Fabrication



**Fig.10** - Operation of Groove Flexible Coupling Pipe Fitting used in the water supply system against fires.



**Fig.11** - Possible joints for PPR piping: (a) joint by electrowelding; (b) union with steel flange; (c) mixed male-female brass union.

## 04. Fabrication



**Fig.12** - Insulated copper piping pressurized with Nitrogen at 41 bar, so that the welder responsible for the joints on site is aware of the occurrence of leaks, during transport or assembly of the modules. Long and laborious process.



**Fig.13** - LOCKRING system: productive, ecological and efficient.

# 05. Transportation



(a)



(b)



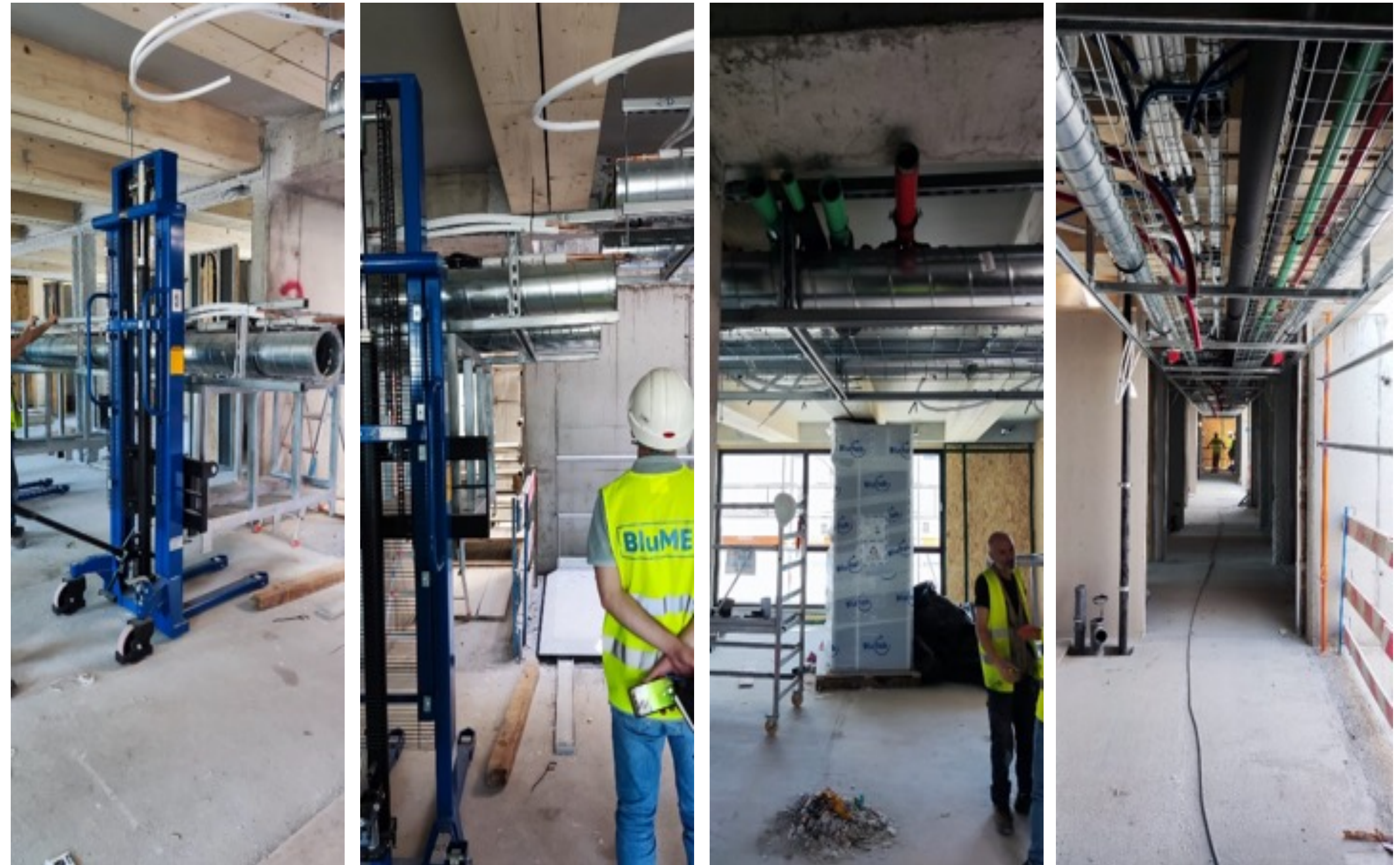
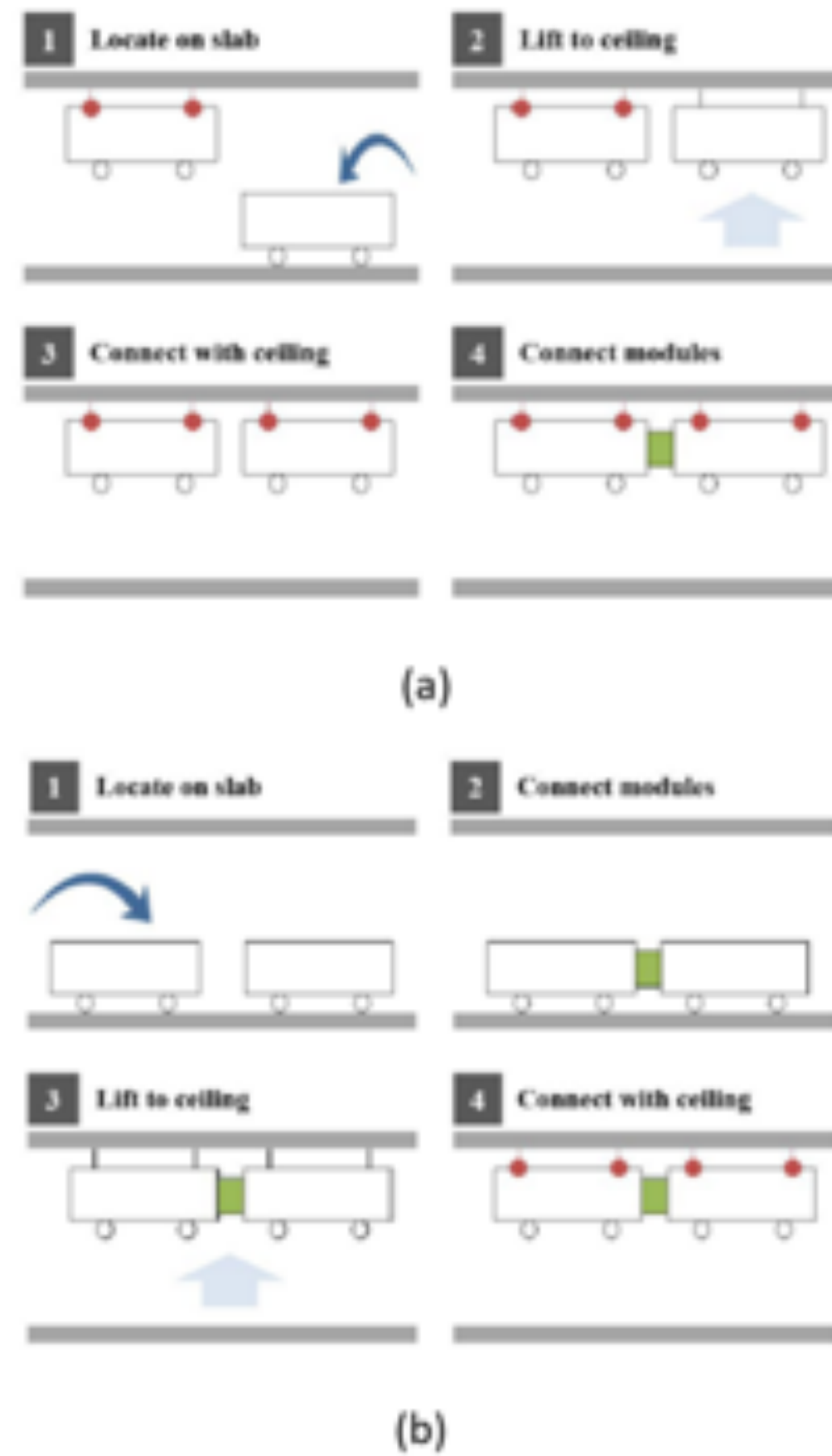
(c)



(d)

**Fig.14** - Transport stages of MEP modules from the factory to the site.

# 06. Installation



**Fig.15** - Stages of the assembly process of the MEP modules on site, from surveying, alignment, fixing and joining the modules.



Thanks!

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